# Burger Boat Co., Inc. Manitowoc, Wisconsin Volume III Number 11 WINTER 1970-1971 CONSTRUCTION WINTER 1970-1971



### BURGER 66's MAKE WAY FOR NEW 72 FOOTERS

With the completion of GENEVA STAR in December, the number of Burger 66's rose to eight, built within the past two years. New owners have indicated an obvious preference for the three additional feet on length and eight inches of beam over the highly favored Burger aluminum 63 introduced in 1961.

Likewise owners exhibited a further desire for roomier interiors as the first three 66's called for a houseboat arrangement plan with a 16'5" lounge opening to a spacious afterdeck for a total of 29'2" of indoor-outdoor living space on the main deck.

(Continued inside)

Momentarily poised during launching ceremonies held in August, RAMONA, Burger 66 built for Floyd J. Voight, Madison, Wisconsin awaits introduction to the water. To the right, a second Burger 66 with flying bridge, launched the previous week awaits interior furnishings. These were two in a sequence of four Burger 66's to be launched in as many months . . . next will come a pair of new 72' models.

BURGER BOAT COMPANY, INC. will be at the Roosevelt Hotel during the New York Boat Show. Contact Henry E. Burger.





AT THE LAUNCHING OF CACHE — Left to right, Mr. & Mrs. William Gruenerwald, Mrs. Ida Gruenerwald, and Mr. & Mrs. James H. Anton and son, Billy, and Mr. Clinton Kearney were present for the launching of the new Burger 66 in August. Mrs. William Gruenerwald officiated at the christening ceremony.



#### BURGER 66's (continued)

Though the last five Burger 66's were cruisers, three were completed with flying bridges and owners freely practiced their option for two, two and a half, or three staterooms. (The "two and a half" plan provides an open lounge area adjoining the aft companionway that may be partitioned or draped-off for extra sleeping quarters as needed.)

Of the four most recent 66's completed in as many months, CACHE was the first to be launched in August. She was built for the William Gruenerwalds and will cruise out of Florida. Departing from the standard cruiser arrangement, CACHE called for an extra long deckhouse and galley located forward. There are two large staterooms aft. Deck, pilothouse and exterior trim are teak. Power is furnished by a pair of GM 12V71N Diesel Engines.

The next one in was Floyd Voight's RAMONA, a classic Burger flush-deck cruiser with three staterooms. Again the owner chose teak for exterior trim and the pilothouse with teak decks forward, but Fiberglas aft. Voight, owner of Burger Aluminum SUITUS III, first Burger 57 launched in 1962, specified Caterpillar D336 Turbo-charged Diesels to power his new yacht. After late summer trials and shakedown cruise on Lake Michigan, Voight headed down the Mississippi for Fort Lauderdale.

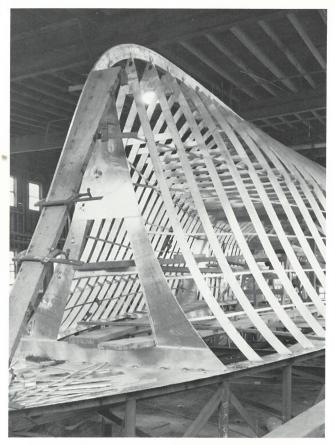
DIAMOND STAR, built for Charles F. Moore of St. Clair, Michigan was turned out a two stateroom cruiser with a flying bridge with GM 12V71N Diesels for power. Forward deck, pilothouse and exterior trim are teak. Owner's and OLD CLUB cross flags embellish the Plexiglas wing doors to afterdeck.

GENEVA STAR, last to be completed, was built for Byron Motion Pictures . . . more on this in a later issue.

HAPPINESS IS a new Burger Boat . . . according to the smiles of Mr. and Mrs. Charles T. Moore captured at the launching of their new Burger 66, DIAMOND STAR, this past October. The Moores will be cruising southern Florida, headquartering at Naples, Florida, this winter.



Beautiful as ever, TAE-FOY begins a third season of cruising off Fort Lauderdale. The semi-custom Burger 63 was built for Mr. & Mrs. E. Monroe Bonfoey of Staunton, Virginia.



FISH OUT OF THE WATER — A big all-aluminum frame for one of the new Burger 72's currently under construction reposes on a new type steel cradle out in the Yard.

# PREVIOUS OWNERS, STATUS and WHERE-ABOUTS, UNKNOWN

Over the years we've lost contact with a few of our previous Burger owners. If you have any information on the status or whereabouts of the following, won't you please drop us a line to help us bring our files up to date.

Owner Earle Cantor Alton Collins W. J. Crocker Mr. Gokey J. T. Harding J. W. T. Harrington J. R. Harrison, Jr. Allen Hempel Fred Kuehne, Jr. A. J. Owler R. S. Pruitt, Jr. J. J. Rottenberg Irving Schneider W. F. Shelly Carl Sherman H. S. Smith J. S. St. John G. T. Taylor J. H. Thomas George Weiner C. L. Yuille

65' SUMARLEE 60' QUANTA 63' AMIGO DEL MAR 50' ELISA III 80' TE AVA ROA 53' CATHERINE III 53' CHIMERA 53' CHIMERA 57' ALMARDON 80' JOANBAR 60' 60' WANDRA 63' AMIGO DEL MAR 63′ AMIGO DEL MAR 65' OTSEGO 67 DOR-JO 53' LADY T 90' SEA STAR DEENA 50' ELISA III

Boat Name

60' GERIFAY

Formerly
ex HI-LADY
ex ONIKA
ex EMPEROR GENE
ex MAVOURNEEN
ex MANUAHI
ex JOANBAR
ex HALF-O

ex METTAMAR II ex KAYLOU ex ROCK-A-BYE III ex LYNN OZZ III

ex GAT-CO ex LA CERVEZA

ex VALCOUER

ex JONATHAN ex MANUAHI



BURGER LINE-UP AT THE YARD — The occasions when there are four Burgers tied up on the Manitowoc River are infrequent but impressive. Pictured here are last season's CONNIE-R, at the left and MAYFAIR at the extreme right, revisiting the Yard. MAYFAIR, a 72-footer in aluminum, was delivered in 1968. Two of the new 66's, just launched, occupy the center of the stage.



#### Semi Houseboat Arrangement

Length Overall 72'2"

Beam 18'5"

Draft (Max.) 5'

Fuel, 2 tanks Minimum Capacity 1800 gals.

Fresh Water, 2 tanks Capacity 1000 gals.

Owners: Mr. and Mrs. Ray A. Kroc. Chicago.

#### BURGER 72 IN ALUMINUM

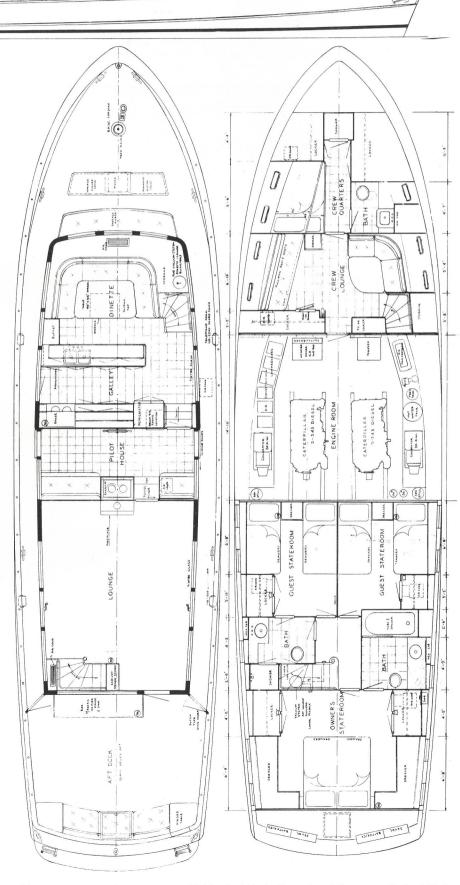
The larger the hull, the more ways to fit together the jig-saw of each individual owner's cruising and living requirements. The new Burger 72 in Aluminum may be finished as a traditional flush-deck cruiser, houseboat or semi-houseboat with the number of staterooms optional.

The plans shown are for a new Burger 72 being built for Mr. & Mrs. Ray A. Kroc of Chicago. Mr. Kroc is the founder and Chairman of the Board for MacDonald's Corp. Exhibiting a genuine fondness for "Burgers", the Krocs have leased an older Burger in Florida and will be cruising out of Bahai Mar as they await the completion of JOANIRAY, their Burger-to-be. Delivery is scheduled for August, 1971.

The Kroc yacht is one of two 72 foot hulls under construction. The second is a replacement for E. E. Hays' SALLY H VI. The new SALLY H VII is planned as a cruiser with two luxuriously large staterooms.

#### 81 Footer Under Construction

A three-time Burger owner has recently placed an order for an 81-footer in aluminum . . . a houseboat arrangement with a flying bridge and cockpit. Delivery has been scheduled for late in 1971.





SHANGRI-LA is in Florida! The largest Burger Aluminum cruiser launched in four seasons is currently cruising Florida and the Caribbean. The homeport of the 96-footer delivered in June of 1970 will be Newport Beach, California. However, owner Cleo M. Stater of Los Angeles intends to enjoy waters east of the Panama Canal before settling down on the West Coast.

## FOUR COMPLETE LTI TRAINING PROGRAM AT BURGER YARD

Completing a four year apprentice program in the Burger carpenter shop were Daniel Braasch and Rodney Selner of Manitowoc. Kenneth Mrozinski and Gary Claflin have also completed their required training as painters.

Sponsored by the Lakeshore Technical Institute, both fields require four years participation by employee and company. Young men are given apptitude tests before entering the training programs which require four hours of schooling each week. The company pays the salary for the hours spent in school in accordance with the attained skill of the employee. This amounts to over one month's salary each year.

The Burger Boat Co., Inc. has been participating in the L.T.I. program for five years. Training for most phases of boat building is available under this program. The four young men listed above are the first to have completed the required program to become journeymen.

At the present time there are three additional apprentices participating in on-the-job training as carpenters. They are Michael Cumming, James Pilger, and James Lemberger. These young men are responsible to Yard Foreman Elias Gunnell who acts as liason between the apprentice program and L.T.I. Skills learned on the job increase earning potential of participants and more skilled employees, in turn, add to the quality of the end product . . . better Burger Boats.



SHOWERS OF CHAMPAGNE for RAMONA. A niece of the owner, Gloria Mickeljohn, was the sponsor for the new Burger 66 built for Floyd J. Voight.

#### THE BURGER EXCHANGE

THE BOTTOLINGE					
ORIGINAL NAME OF BOAT	ORIGINAL OWNER	YEAR BUILT	DESCRIPTION	NEW OWNER	NEW NAME
WILLIE KAYE LADY EVE JIGMIL IV	William K. Jenkins David Roaman C. B. DeVlieg	1955 1956 1960	60' Steel 54' Steel 72'2" Aluminum	Edgard A. Torres Charles Howe C. S. Jones, Sr.	GEMINI LA DONN'ANITA
LADY EVELYN SEA STAR	Edwin F. Dodge James Y. Camp	1966 1959	(extended to 81') 63'6" Aluminum 90' Steel	Joseph M. Thomas Mr. Hansen	TEMPO
ALBATROSS JO-JAN THREE B's III	Harry I. Schuster Edward C. Streater W. C. Rands, Jr.	1969 1968 1959	Aux. Ketch 64'2" Aluminum 64'2" Aluminum 65' Steel	E. T. Ryan Chester C. Cooley Bob Winer	GENE DA-LITE V WIND A WAY



BURGER RENDEZVOUS at "The Old Club" of Algonac. Shown at a summer meeting near the head of Lake St. Clair are CONNIE-R, new 71-footer built for Rocco Ferrera, and four year old ONIKA, Burger 77, aluminum built for Benson Ford. Look closely to identify two more Burgers, IMPERIAL and GLORI-BEE, in the background.

GREEN BAY HIDE AWAY — Two slips carved out of Lake Michigan's majestic shoreline just above Egg Harbor offer a scenic retreat for BETTY JANE III, Burger 66 Houseboat, vintage 1969. Both yacht and harbor belong to Robert W. Saville and family of Lake Forest, Illinois. A guest slip testifies that other Great Lakes cruising companions are welcome!

